

NOTICE: Judgment may be based on indirect test and technical literature. The OSHA Hazard Communication Standard only requires SDS's and special labeling for materials defined as "HAZARDOUS"; see 29 CFR 1910.1200 (c). This document may be about a product which is NOT hazardous but is provided as information for our customers. See references for information.

SECTION 1. IDENTIFICATION

Product Identifier: RC PAK-3 Packer Fluid, Corrosion Inhibitor for Completion Brines Emergency Telephone #: 1-800-424-9300
 Product Use: Packer fluid General Information #: 985-873-2708
 Manufactured for/Distributed by: Rig-Chem, LLC Date Prepared: December 18, 2014
 132 Thompson Road
 Houma, LA 70363

SECTION 2. HAZARD(S) IDENTIFICATION

HMIS Ratings: Health 2, Fire 2, Reactivity 0 (scale 0 – 4)



Signal Word: WARNING

Hazard Class	Category	Code	Hazard Statement
Eye Irritation	2A	H319	Causes serious eye irritation
STOT, SE; Respiratory Tract Irritation	3	H335	May cause respiratory irritation
Flammable liquid	4	H227	Combustible liquid

- Product VOC: 10.7g/L
- Prolonged skin contact may result in irritation with redness and blistering.
- High vapor concentrations may result in central nervous system depression.
- Ingestion may result in severe gastrointestinal tract irritation and central nervous system depression. In large amounts, may be toxic by ingestion.

Precautionary	Code	Statement
General	P101 P102 P103	If medical advice is needed, have product label at hand. Keep out of reach of children. Read label before use.
Prevention	P210 P261 P264 P271 P280	Keep away from heat/sparks/open flames/hot surfaces – No smoking. Avoid breathing fumes/mists/vapors/sprays. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.
Response	P304+P340 P312 P305+P351+P338 P337+P313 P370+P378	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if easy to do so. If eye irritation persists: Get medical advice/attention. In case of fire: Use water spray or foam, dry chemicals and CO2.
Storage	P403+P233+P235 P405	Store in a well ventilated place. Keep container tightly closed. Keep cool. Store locked up.
Disposal	P501	Dispose of contents/container in compliance with all Federal, State/Provincial and local laws and regulations.

SECTION 3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient	Common Name	CAS #	Concentration Range %
Methyl alcohol	Methanol	67-56-1	0 – 3

SECTION 4. FIRST AID MEASURES

- **Eyes:** Flush well with water for at least 15 minutes, holding eyelids open. Remove any contact lenses. Seek medical attention.
- **Skin:** Wash with soap and water. Remove contaminated clothing and launder before reuse. If irritation persists, seek medical attention.
- **Inhalation:** If symptoms develop, move victim to fresh air. If breathing is difficult, have a trained person administer oxygen. If respiration stops, have a trained person administer artificial respiration and call a physician.
- **Ingestion:** If swallowed and victim is fully conscious and aware, induce vomiting immediately by giving two glasses of water and sticking finger down throat. Get medical help.

SECTION 5. FIRE-FIGHTING MEASURES

Flammability: Class IIIA Combustible liquid
 Flash Point: 180°F (82°C)

- **Extinguishing Media:** Foam, dry chemical, carbon dioxide fire extinguishers, water spray. Do not spray water directly on fire. Use water spray to cool containers.
- **Specific hazards arising from chemical:** Vapors are heavier than air and may travel along the ground to an ignition source. Vapors of heated product may be flammable.

- Hazardous combustion products: Oxides of carbon, nitrogen and sulfur.
- Firefighting protective equipment: Wear a self-contained breathing apparatus with a full face piece operated in the positive pressure demand mode with appropriate turn-out gear and chemical resistant personal protective equipment.
- Sensitivity to static discharge: This product is combustible and may be ignited by static discharge.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions: Use personal protective equipment. Eliminate all ignition sources. Ventilate area.

- For Small Spills: Avoid dispersal of material and runoff into soil, waterways, drains and sewers. Vapor-suppressing foam may be used to reduce vapors. Absorb spill with vermiculite or other inert material, then place in a container for chemical waste with non-sparking tools. Wash walking surfaces with water. Dispose of contaminated absorbent material in accordance with local, state and federal regulations.
- For Large Spills: Large spills cannot occur due to packaging.

SECTION 7. HANDLING AND STORAGE

- Handling: Wear personal protection equipment. Use with adequate ventilation. Do not handle around sources of ignition. Use proper bonding and grounding during product transfer as described in document NFPA 77. Vapors are heavier than air and may travel along the ground to an ignition source. Never use welding or cutting torch on or near drum (even empty) because product can ignite explosively. Do not pre-mix with other chemicals. Do not eat, drink or smoke in work areas.
- Storage: Keep away from heat, flame, or sunlight. Keep from freezing. Keep container closed when not in use. Protect from physical damage. Store away from strong oxidizing agents and strong acids.

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Ingredient	CAS #	OSHA/PEL	ACGIH/TLV	STEL
Methyl alcohol	67-56-1	200ppm	200ppm	250ppm

Engineering Controls: Provide adequate ventilation. Observe occupational exposure limits and keep the risk of exposure to a minimum.

Personal protective equipment:

- Eyes: Safety glasses with side shields or splash proof goggles.
- Skin: Chemical resistant gloves
- Respirator: Use NIOSH approved protection if PEL is exceeded, or if vapors are causing irritation.
- Clothing: Normal materials handling clothing
- Other: Use only in a well ventilated area.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Brown, clear liquid	Upper/Lower flammability limits	Not determined
Odor	Alcohol	Vapor pressure	Not determined
Odor threshold	Not determined	Vapor density (Air = 1)	Not determined
pH	8.5 - 10	Specific gravity (water = 1.0)	1.070 g/ml
Melting point	Not determined	Solubility	Complete in water
Freezing point	Not determined	Partition coefficient (n-octanol/water)	Not determined
Boiling point	Not determined	Auto-ignition temperature	Not determined
Flash point	180°F (82°C)	Decomposition temperature	Not determined
Evaporation rate (n-butyl acetate=1)	Not determined	Viscosity	Not determined
Flammability	Class IIIA Combustible	%Volatile/Volume	Not determined

SECTION 10. STABILITY AND REACTIVITY

- Reactivity: Not reactive under normal conditions.
- Chemical stability: Stable under normal, ambient temperature and conditions.
- Possibility of hazardous reactions: Hazardous polymerization will not occur.
- Conditions to avoid: Heat, flame and sparks. Keep from freezing. Do not mix with other chemicals
- Incompatible materials: Avoid strong oxidizing agents and strong acids.
- Hazardous combustion products: Oxides of carbon, nitrogen and sulfur.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute and Chronic Toxicity (short and long term):

- Eye Contact: Causes serious eye irritation.
- Skin Contact: Prolonged contact may result in irritation with redness and blistering.
- Inhalation: Vapors may cause irritation to nose, throat, and respiratory tract. High vapor concentrations may result in CNS depression.
- Ingestion: May result in severe irritation of gastrointestinal tract and cause CNS damage. In large amounts, may be toxic by ingestion.
- Oral (LD50 Rat): Not determined
- Dermal (LD50 Rabbit): Not determined
- Inhalation (LC50 Rat): Not determined
- NTP/IARC/OSHA Carcinogen: No

SECTION 12. ECOLOGICAL INFORMATION

Aquatic Effects:

- 96h LC-50 (fish): Not determined

- 96h EC-50 (invertebrates): Not determined
- 48h LC-50 (algae): Not determined
- Persistence and degradability: Not determined
- Bioaccumulation: Not determined
- Mobility: This product is soluble in water and may spread in water systems. This product is partially volatile and may spread in the atmosphere. Soil mobility not determined.

SECTION 13. DISPOSAL CONSIDERATIONS

- Disposal of Wastes: Do not dump into sewers, on the ground or into any waterways. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations
- Contaminated Packaging: Since emptied containers retain product residue, follow label warnings even after container is emptied. Do not cut, drill, grind or weld on or near the container.
- RCRA: A waste containing this product may have the RCRA hazardous waste no. D001 (Ignitable) and U154 (Methanol) (40 CFR 261.22).

SECTION 14. TRANSPORT INFORMATION

United States D.O.T.:

Container of 119 gallons or less:

- Combustible Liquid (49 CFR 173.120(b)(1)): This material is not regulated under 49 CFR if in a container of 119 gallon capacity or less for ground transportation. Exception CFR 173.150(f)(2): Combustible liquids. This exception does not apply to transportation by vessel or aircraft.

Container of 120 gallons or more:

- UN/ID No.: NA1993
- Proper Shipping Name: Combustible liquid, n.o.s., (Methanol)
- Hazard Class: Comb liq
- Packing Group: III

IMDG & IATA:

- Not regulated per 49CFR 171.11(d)(3): Combustible – Flash point 180°F (82°C)
- Marine Pollutant (IMDG Code): No
- Transportation in bulk (IMDG - Annex II of MARPOL 73/78 and IBC Code): Not offered in bulk transport overseas.

SECTION 15. REGULATORY INFORMATION

TSCA: All components of this product are on the TSCA inventory or are exempt from TSCA inventory requirements under 40 CFR 720.30.

SARA Section 302: The components of this product are either not regulated or regulated, but present in negligible concentrations.

SARA TITLE III Section 311/312:

- Immediate (Acute) Health = Yes
- Delayed (Chronic) Health = Yes
- Fire Hazard = Yes
- Reactive Hazard = No

SARA Title 313: Listed: Methanol CAS# 67-56-4.

CERCLA: This product has a reportable quantity of 500,000 lbs. (Methanol), but is not considered a Hazardous Substance since the quantity does not equal or exceed the RQ in one package (49 CFR 171.8, definition of "Hazardous Substance").

United States Right-To-Know: Methyl Alcohol CAS# 67-56-4: Massachusetts, Minnesota, Missouri, New Jersey and Pennsylvania.

Proposition 65: This material contains the following ingredients for which the state of California has found to cause cancer, birth defects or other reproductive harm: Methyl Alcohol CAS# 67-56-4.

RCRA: A waste containing this product may have the RCRA hazardous waste no. D001 (Ignitable) and U154 (Methanol) (40 CFR 261.22).

SECTION 16. OTHER INFORMATION

- Date Prepared: December 18, 2014
- Carefully read all instructions on label before handling this product.
- Keep out of reach of children.
- "FOR INDUSTRIAL USE ONLY"

The information contained herein is based on data available to us and is believed to be correct. We make no warranty, however, expressed or implied regarding the accuracy of these data or the results obtained from the use thereof.

Regulatory Standards: DOT TITLE 49, Code of Federal Regulations 172.101: Parts 100 to 177, Revised 10/1/92.

SUPER FUND AMENDMENTS REAUTHORIZATION ACT OF 1986, TITLE III TOXIC SUBSTANCE CONTROL ACT LIST (TSCA)- INGREDIENTS LISTED, REGISTRY OF TOXIC EFFECTS OF CHEMICAL SUBSTANCES NATIONAL TOXICOLOGICAL PROGRAM (NTP) REPORT OF CARCINOGENS INTERNATIONAL AGENCY FOR RESEARCH ON CANCER (IARC) MONOGRAPHS, OCCUPATIONAL SAFETY & HEALTH REGULATIONS, CODE OF FED. REGS. FOOD & DRUG, 21 PARTS 170 to 199, Revised 4/1/91, 173.310.